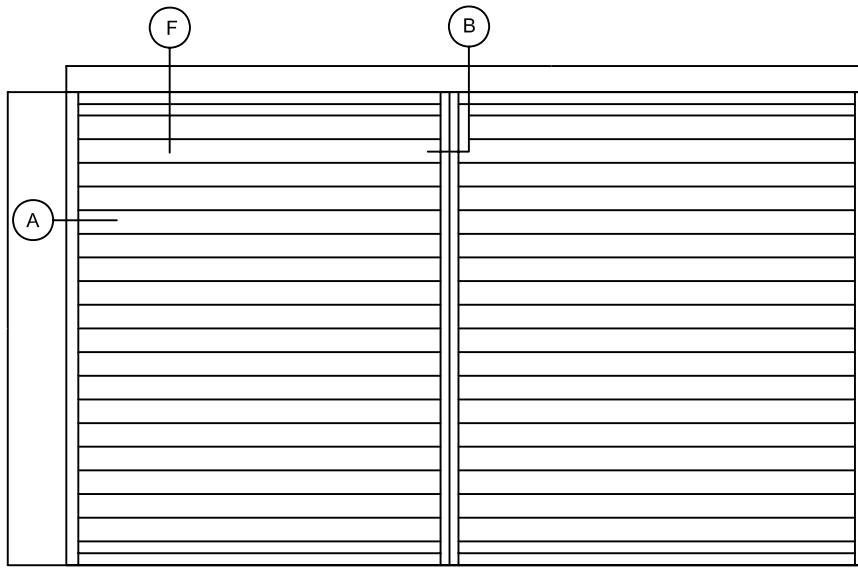
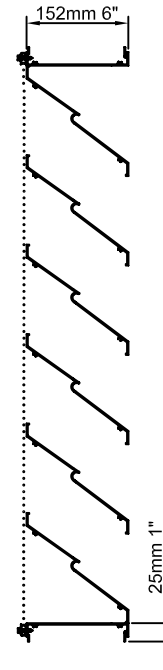


# MODEL SP-645HD

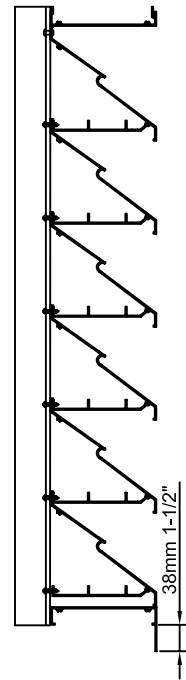


SECTION A



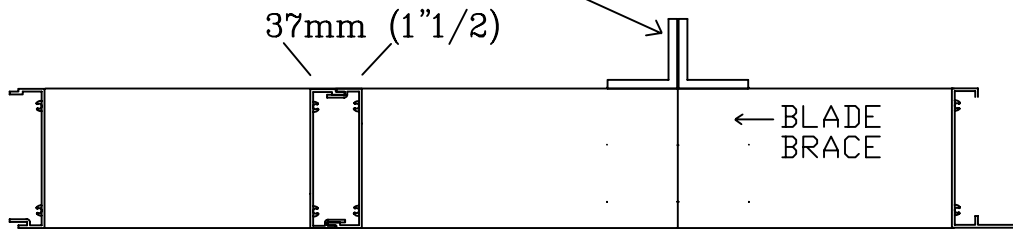
TYPE 'C' FRAME

SECTION B



TYPE 'F' FRAME

STRUCTURAL SUPPORT



SECTION C

SECTION D

SECTION E

SECTION F

## SP-645HD SPECIFICATIONS

BLADES WEATHER RESISTANT

ASSEMBLY - S/S MECHANICAL STANDARD  
WELDED OPTIONAL

FRAME CHANNEL FRAME TYPE C  
FLANGE FRAME TYPE F

EXTRUDED ALUMINUM 6063-T52

FRAME .081(2mm)  .125(3mm)

BLADE .081(2mm)  .125(3mm)

MULLIONS- VISIBLE MULLION TYPE VM  
CONCEALED MULLION TYPE CM

SCREENS - ALUM. TYPE A  
1/2" X 1/2" .063 WIRE  
C/W FRAME

- GALVANIZED TYPE G - INSECT TYPE I  
1/2" X 1/2" 19 GAUGE 18X14 ALUMINUM MESH

L#	QUANT.	OPENING SIZE		FRAME	MULL.	SECTIONS WIDE	SCREENS	LOCATION
		WIDTH	HEIGHT					
L-1								
L-2								
L-3								
L-4								
L-5								
L-6								
L-7								

## McGILL LOUVERS

1734 Orangebrook Crt. (905) 420-0485 TEL.  
Pickering Ontario (905) 420-4564 FAX  
CANADA (888)-624-4557 TEL.  
L1W 3G8 (888)-624-4558 FAX  
EMAIL : engineering@the-mcgill-group.com

## FINISHES

COLOUR # \_\_\_\_\_

- MILL FINISH
- 5000 SERIES AAMA -603 BAKED ENAMEL
- 10000 SERIES AAMA -605.2 KYNAR 2 COAT
- 15000 SERIES AAMA -605.2 KYNAR 3 COAT
- CLEAR ANODIZING  .0004  .0007
- COLOUR ANODIZING \_\_\_\_\_

PROJECT

ARCH/ENG.

CONTRACTOR

REPRESENTATIVE

SCALE

DATE

SHEET

OF