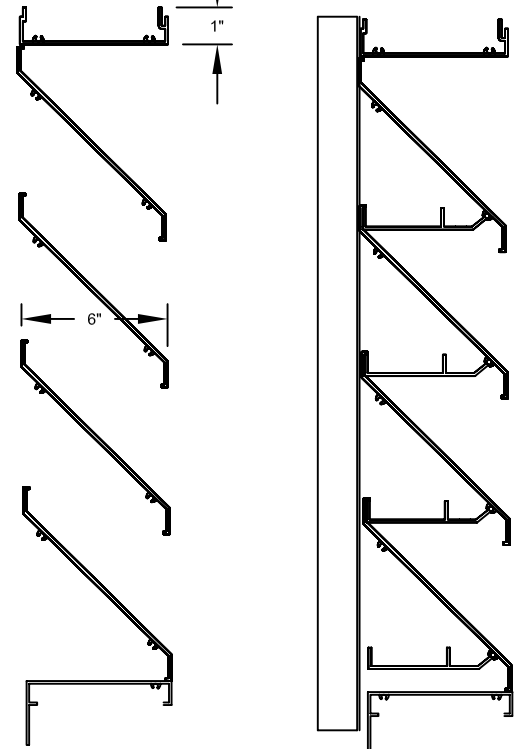
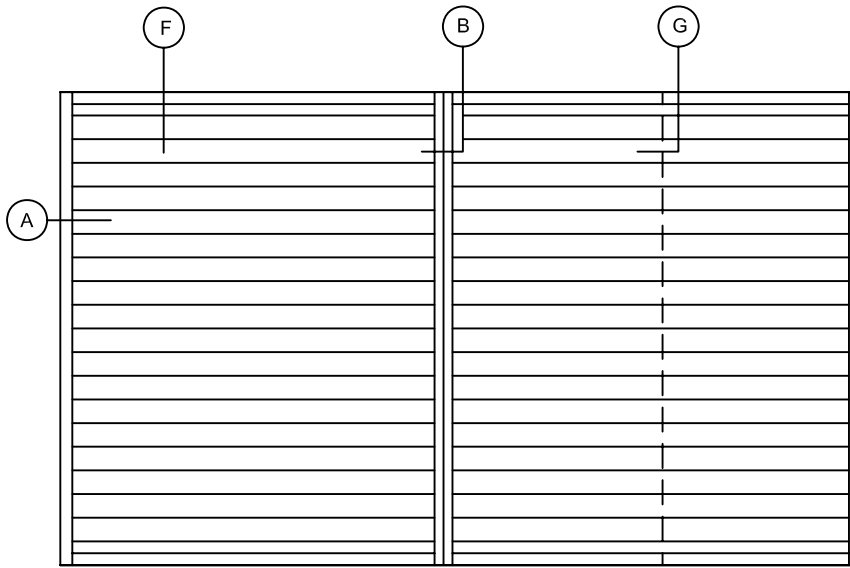


MODEL S-645

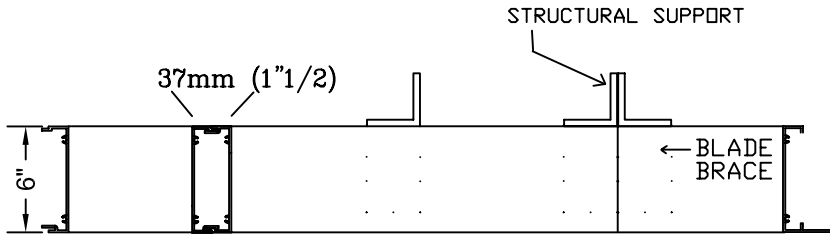
SECTION A

SECTION B



TYPE 'F' FRAME

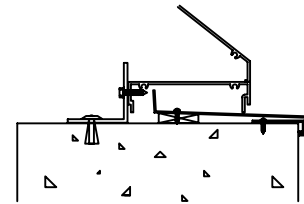
TYPE 'F' FRAME



STRUCTURAL SUPPORT

37mm (1 1/2")

BLADE BRACE



SILL OPTION

SECTION C JAMB MULLION TYPE U FRAME
 SECTION D INTERLOCKED MULLION
 SECTION G INTERMEDIATE SUPPORT
 SECTION E CONCEALED MULLION
 SECTION F JAMB MULLION TYPE F FRAME

S-645 SPECIFICATIONS

BLADES STANDARD PROFILE

ASSEMBLY - S/S MECHANICAL STANDARD
 WELDED OPTIONAL

FRAME FLANGE TYPE F
 CHANNEL TYPE C
 EXTRUDED ALUMINUM 6063-T52 FRAME .081(22mm) .125 (3mm)
 MULLIONS - VISIBLE MULLION TYPE VM
 CONCEALED MULLION TYPE CM
 INTERMEDIATE SUPPORT TYPE IS
 SCREENS - ALUM. TYPE A
 1/2" X 1/2" .063 WIRE
 C/W FRAME
 BLADE .081(22mm) .125 (3mm)
 - GALVANIZED TYPE G
 1/2" X 1/2" 19 GAUGE
 - INSECT TYPE I
 18X14 ALUMINUM MESH

L#	QUANT.	OPENING SIZE		FRAME	MULL.	SECTIONS WIDE	SCREENS	LOCATION
		WIDTH	HEIGHT					
L-1								
L-2								
L-3								
L-4								
L-5								
L-6								
L-7								

McGILL LOUVERS

1734 Orangebrook Crt. (905) 420-0485 TEL.
 Pickering Ontario (905) 420-4564 FAX
 CANADA (888)-624-4557 TEL.
 L1W 3G8 (888)-624-4558 FAX
 EMAIL : engineering@the-mcgill-group.com

FINISHES

COLOUR # _____

- MILL FINISH
- 5000 SERIES AAMA -603 BAKED ENAMEL
- 10000 SERIES AAMA -605.2 KYNAR 2 COAT
- 15000 SERIES AAMA -605.2 KYNAR 3 COAT
- CLEAR ANODIZING .0004 .0007
- COLOUR ANODIZING _____

PROJECT

ARCH/ENG.

CONTRACTOR

REPRESENTATIVE

SCALE DATE

SHEET

OF